

AL-700®

PRODUCT DESCRIPTION

AL-700[®] IS A 100% PURE WHITE MINERAL OIL.

BENEFITS

- CONTAINS NO CHI ORINE OR SUI FUR
- CLEAN MIST APPLICATION
- CAN BE USED IN MIST UNITS OR MQL EQUIPMENT
- NON-STAINING
- INCREASES TOOL LIFE
- DECREASES DISPOSAL COSTS
- EASILY MAINTAINED

GENERAL OPERATIONS AND MATERIALS

AL-700[®] PERFORMS WELL IN MOST MACHINING APPLICATIONS. GENERALY USED IN CUTTING, SAWING, DRILLING, TURNING, TAPPING, AND MILLING OPERATIONS. THIS PRODUCT IS SUITABLE FOR USE ON MOST FERROUS AND NON-FERROUS METALS.

TYPICAL PHYSICAL PROPERTIES

UNDILUTED CONCENTRATE: CLEAR FLUID
WEIGHT/GALLON (25° C): 7.3LBS/GAL
TYPICAL DILUTION: NOT APPLICABLE

FLASH POINT: 425°F

APPLICATION INFORMATION

DESIGNED FOR USE WHERE FLOOD COOLANTS ARE PROHIBITED OR NOT REQUIRED. FLUID IS APPLIED DIRECTLY TO THE WORKING EDGE OF THE TOOL. THIS PRODUCT CAN ALSO BE USED IN MQL EQUIPMENT.

DILUTIONS, MIXING, AND MAINTENTANCE

FOR BEST RESULTS, THE TOOL SHOULD BE LUBRICATED THROUGH THE ENTIRE OPERATION. USE SLOW TO MODERATE RPM'S AND HIGHER FEED RATES TO ACHIEVE BETTER TOOL LIFE AND MAXIMUM PRODUCTIVITY.

DO NOT DILUTE OR ATTEMPT TO REDUCE FLUID. THIS PRODUCT IS READY FOR USE DIRECTLY FROM THE CONTAINER AND REQUIRES NO MIXING.

FOR INDUSTRIAL USE ONLY ON METAL CUTTING OPERATIONS. NOT SUITABLE FOR LUBRICATING PURPOSES.

FOR ADDITIONAL INFORMATION VISIT OUR WEBSITE
AT <u>WWW.DOALLSAWING.COM</u>
OR CONTACT US AT 1-888-362-5572
AND ONE OF OUR FLUIDS SPECIALISTS WILL ASSIST
YOU WITH ALL OF YOUR COOLANT NEEDS.

DoALL Sawing Products Cutting Fluids Division 2375 Touhy Avenue Elk Grove, IL 60007 Phone: 888-362-5572 Fax: 847-803-1447

www.doallsawing.com

DATA IN THIS PRODUCT DATA SHEET IS BELIEVED TO BE CORRECT AND RELIABLE. HOWEVER, THE DOALL COMPANY DOES NOT ASSUME RESPONSIBILITY FOR IT, OR ANY RECOMMENDATIONS CONTAINED IN IT, INASMUCH AS CONDITIONS AND METHODS OF USE ARE BEYOND OUR CONTROL. FURTHER, WE MAKE NO WARRANTY, EXPRESSED OR IMPLIED, OF ANY KIND REGARDING THIS PRODUCT OR ITS USE, AND PURCHASER ASSUMES ALL RISKS OF USE OR HANDLING EITHER IN ACCORDANCE WITH DIRECTIONS OR NOT.

UPDATED: 01/2013